

**PROCESS FOR FILM INSERT MOLDING
OF DECORATED FILMS**

ABSTRACT OF THE DISCLOSURE

A process of molding a decorated article by injection is disclosed. The process entails the placing against an internal wall of a mold cavity that includes one or more inlet orifices, a decorated film and providing one or more protective elements each element positioned on the film opposite an inlet orifice, and introducing into the mold through the one or more orifices a thermoplastic polymeric molding composition by injection.